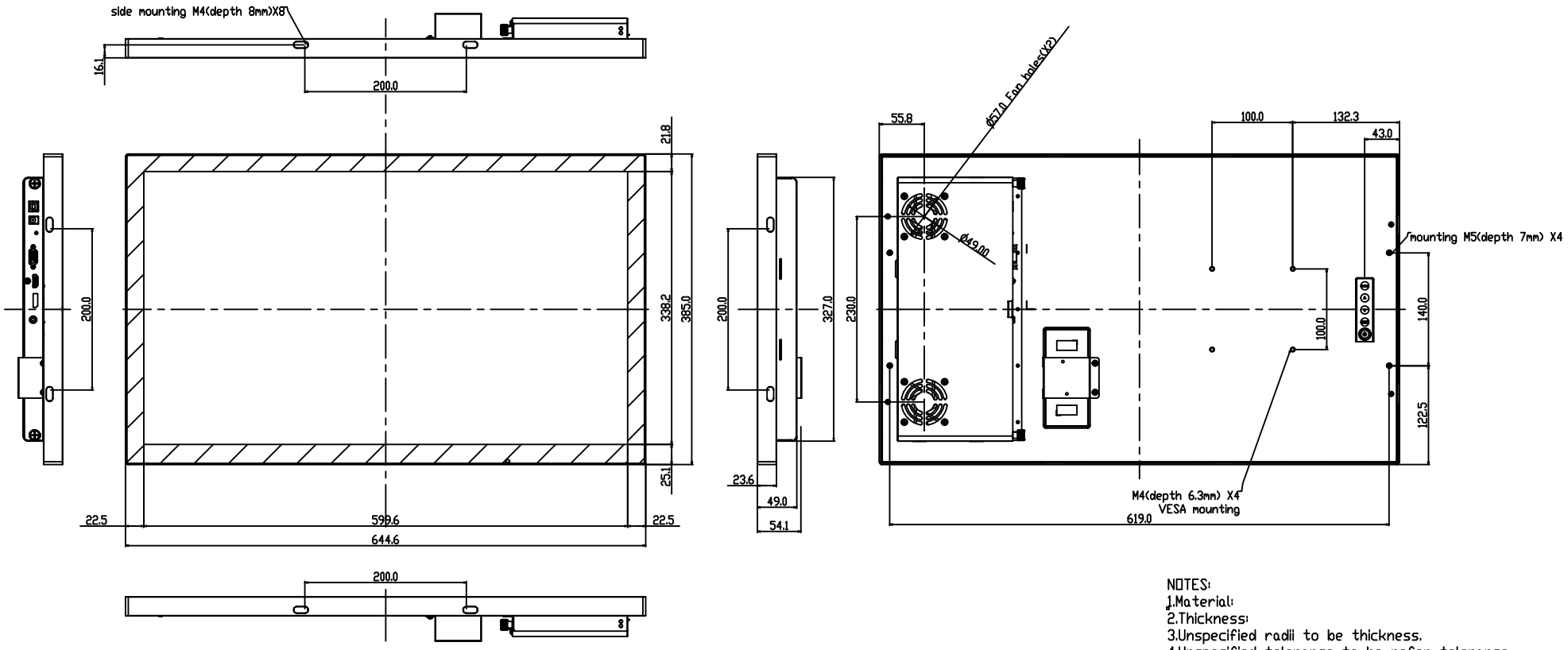
REVISIONS				
ECN	REV.	DESCRIPTION	DATE	APPROVED



NOTES:
1.Material:
2.Thickness:
3.Unspecified radii to be thickness.
4.Unspecified tolerance to be refer tolerance.
5.Finished products must avoid bending.
6.Stainless & non-grease.
7.Some little spot excepted, all of rust was not allowed.
8.Burrs: new molds of the sample not exceed 5% max thickness, mass production parts not exceed 10% max thickness
9.▭Critical dimension.
10.Ⓟ Process dimension.

UNLESS OTHERWISE SPECIFIED TOLERANCES(mm)				
PRECISION (FOR METAL)				
DIMENSION		TOLERANCES(±)		
		Outline/Hole THICKNESS		Bend
Hyper-	To	UNDER T=1.5	HYPER- T=1.6	
0	25	0.1	0.2	0.1
25	100	0.2	0.3	0.2
100	400	0.3	0.4	0.4
400	1000	0.5	0.6	0.7
ANGLE		/	/	1°

STANDOFFS TEST SPEC(Units:kgf)				
COLD-ROLLED STEEL THICKNESS Unit:mm	MIN.PULLOUT		MIN.TIGHTENING TORQUE	
	M3	M4	M3	M4
0.8	40	40	25	25
1.0	50	50	30	30
1.5~1.6	60	60	40	40
2.0	60	60	50	50

DWN	NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.		
APPLICATION			DRAWN: SEE TABLE	APPROVALS	DATE
THIRD ANGLE PROJECTION			CHECKED: SEE TABLE	DRAWN Sean	2016/07/21
			MATERIAL	FINISH	
			DO NOT SCALE DRAWING		

PART NAME: 75TP2700
SIZE: A0 DWG. NO. REV.
SCALE: 1:2 SHEET 1 OF 1